

TPM CIRCLE NO :- 1	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF:-A	C	D	S	M	

CELL :-A319 Body | **CELL NAME:-** Tensioner | **MACHINE / STAGE :-** CNC | **OPERATION :-** Turning

KAIZEN THEME : To avoid Back facing damage .

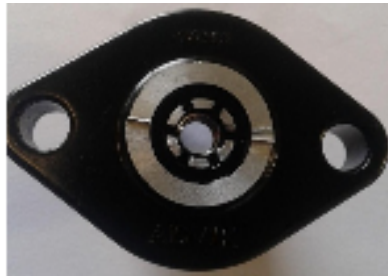
IDEA :- Pin to be provided to eliminate orientation of job.

WIDELY/DEEPLY:-

COUNTERMEASURE:- :- Tight Collet Lock nut & Pin to be provided to orientation of job.

BENCHMARK	4 No.
TARGET	0 No.
KAIZEN START	31.07.2014
KAIZEN FINISH	01.08.2014

PROBLEM / PRESENT STATUS - A319 Body 1.2 back facing damage



BEFORE

AFTER

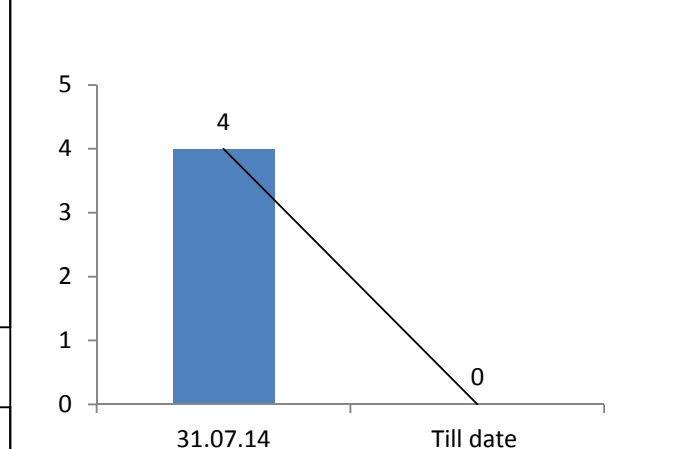
TEAM MEMBERS :-
Sachin sonvane
Nana Ugle

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
Why 1 – 4 Nos. A319 Body 1.2 back facing damage.
Why 2 – Part loose in running condition ..
Why 3 – Collet lock nut loose & job slip in collet.
Why 4 – Only OD clamping no provision to eliminate slippage & orientation of job.

RESULT :-



WHAT TO DO: Add Checkpoint action sustain check sheet
HOW TO DO: Checking during audit
FREQUENCY : once in week

ROOT CAUSE :- Only OD clamping no provision to avoid slippage& orientation of job

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTRATION NO. & DATE: 31.07.2014

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTERED BY :- Sachin Sonvane

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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MANAGER'S SIGN :- Sunil kinkar